LRQ-DEC Series User's Manual

High precision linear stages with built-in linear encoders and dust covers

Disclaimer

Zaber's products are not intended for use in any critical medical, aviation, or military applications or situations where a product's use or failure could cause personal injury, death, or damage to property. Zaber disclaims any warranty of fitness for a particular purpose. The user of this product agrees to Zaber's general terms and conditions of sale.

Precautions

Zaber's autodetect peripheral axes are designed to be used effortlessly with Zaber's line of autodetect controllers. The LRQ-DEC includes onboard memory that allows Zaber's controllers to autodetect the model and set reasonable parameters. See the Protocol Manual for more information on how to modify the settings. Damage to the axis may result if the settings are not correct. To use your Zaber peripheral with a third-party controller, review the motor, sensor, and encoder specifications and pin-outs carefully.

Zaber's motion control devices are precision instruments and must be handled with care. In particular, moving parts must be treated with care. Avoid axial loads in excess of the rated thrust load, axial and radial impact, dust and other contaminants and damage to the lead screw thread. These will reduce the performance of the device below stated specifications.

Lubrication of linear guides

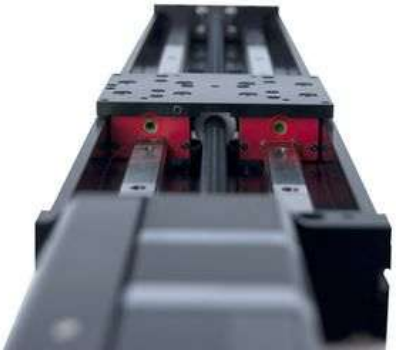
Many factors affect the lifetime of the grease and bearings including duty cycle, environment, travel length, stage orientation, and loading configuration. As a general guideline for usage in a clean office environment, the recommended re-lubrication interval is 250 km with an inspection after every 1500 hours of continuous operation. Inspection should be done by wiping a bearing rail with a clean, lint-free wipe and ensuring that there is clean, wetted grease present.

Harsh environment, short travel, vertically oriented, and high duty cycle applications require more frequent re-lubrication and inspection. Contact an Applications Engineer to discuss your application for more specific recommendations.

Short travel can cause an insufficient distribution of lubricant amongst the rolling elements of the bearing system. For recirculating bearing guide types, short travel is equal to or less than the length of the carriage. For crossed-roller bearing guide types, short travel is equal to or less than twice the spacing of the rolling elements (typically 5-6 mm). If your application is considered short travel, it is recommended to occasionally drive the stage throughout its full travel range to maintain an even lubrication film over the entire guide surface. More frequent re-lubrication and inspection may be required in these applications.

Contact Zaber support for relubrication kit SG133. We recommend using Shell Gadus S2 V220 2 or similar lithium thickened petroleum grease. We recommend using 0.2 cm^3 per bearing block of grease. The grease ports are located on the motor end of the carriage (see pictures below). Simply remove the screw plugs using a 2.5 mm hex key and inject about 0.2 cm^3 of grease into each port. Cycle the stage through its travel several times and wipe off any excess grease from the rails. All guides come pre-lubricated and are ready to go out of the box.

Re-lubricating LRQ linear guide



LRQ linear guide lubrication ports

Ball Screw Relubrication

This is applicable for devices equipped with a ball screw. Like the linear bearings, many factors affect the lifetime of the grease and ball screw. We recommend an inspection of the ball screw surface every 200 hours of continuous operation and a relubrication at least every 500 hours with Shell Gadus S2 V220 2, available in the relubrication kit SG133.

Lead screw noise

If your lead screw equipped stage develops a chirping or squealing sound while moving, especially at high speed, lubricating the lead screw will usually solve the problem. We recommend Super Lube 52004 Synthetic Lightweight Oil.

- Move the carriage to the away position.
- Wipe the lead screw clean of any dust or debris before application.
- Apply a small line (≈ 1 mm wide) of Super Lube down the whole length of the lead screw. Be careful not to get any oil into the lead nut as it can interfere with the anti-backlash mechanism.
- Move the carriage slowly (speed ~20,000 Zaber units) to the home position to evenly distribute the oil.

Applying Super Lube to the lead screw

This is a good amount of oil. Do not over lubricate, it should not be dripping off the screw. Wipe off any excess with a clean, lint-free wipe.

Conventions used throughout this document

- `Fixed width` type indicates communication to and from a device. The ↵ symbol indicates a carriage return, which can be achieved by pressing enter when using a terminal program.
- An ASCII command followed by (T:xx) indicates a legacy T-Series Binary Protocol command that achieves the same result. For example, `move abs 10000 (T:20:10000)` shows that a move abs ASCII command can also be achieved with Binary command number 20.

Not all ASCII commands have an equivalent Binary counterpart.

Device Overview

AutoDetect

Your LRQ-DEC peripheral is equipped with AutoDetect, a feature that allows a Zaber controller to automatically configure its settings for the peripheral when it is connected.

💡 **Important:** The controller should always be powered down before disconnecting or connecting your LRQ-DEC peripheral.

To connect the peripheral to a controller:

- Power off the controller.
- Connect the LRQ-DEC peripheral.
- Power on the controller.
- The controller will activate the peripheral shortly after it is powered on.

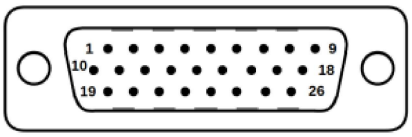
See the Zaber controller user manual for more details on peripheral activation and control.

Connectors

Recommended controller(s) for your LRQ-DEC peripheral are provided in the product specifications. Zaber's controllers and peripherals are designed for ease of use when used together. Optimal settings for each peripheral are automatically detected by Zaber's controllers when the device is connected.

For reference, the pinout for the peripheral cable connectors is shown below:

Pinout for D-sub 26 Connectors (peripherals)



Male High Density D-sub26 Connector

Motor and Sensor Interface

Pin	Description	Pin	Description
1	AutoDetect Clock	14	N.C.
2	AutoDetect Data	15	+5V
3	N.C.	16	Ground
4	N.C.	17	N.C.
5	Home Limit Sensor	18	Motor B1
6	N.C.	19	Differential Encoder A-
7	Ground	20	Differential Encoder B-
8	Motor A2	21	Differential Encoder Index-
9	Motor A1	22	AutoDetect Presence
10	Differential Encoder A+	23	N.C.
11	Differential Encoder B+	24	N.C.
12	Differential Encoder Index+	25	N.C.
13	Differential Encoder Error	26	Motor B2

NOTE: All hall sensor signals (for limits or motor phase) are open collector and require a pull-up on the controller.
NOTE: All single-ended encoder inputs are non-isolated 5V TTL lines.
NOTE: All differential encoder signals are non-isolated, and must be terminated on the controller with 120 Ω. For -DE peripherals, these signals are RS-422 (digital) with a maximum frequency of 10 MHz.

Alternate Controllers

The LRQ-DEC can be controlled by any 2-phase stepper motor controller with limit sensor and appropriate encoder input. **We do not recommend using your own controller unless you are familiar with how to control a stepper motor with encoders and hall sensor limit switches.** Damage to the device due to incorrect wiring is not covered by warranty.

Motors & Encoders

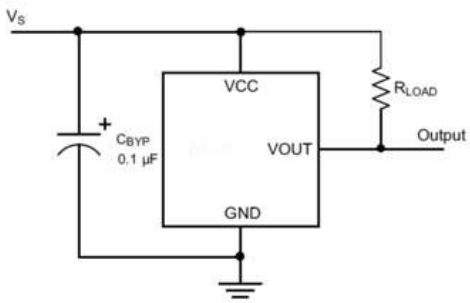
For motor and encoder information see the LRQ-DEC product page

Limit Sensors

Hall effect sensors are used in the LRQ-DEC as home sensors. The Hall sensors used are part number A1120LLHLT-T made by Allegro. Click here for data sheet. Your controller should be configured so the stage stops immediately (quick deceleration) when the sensors are triggered.

- PCB wire colour code:
  - 5 Vdc input - red
  - Home signal - yellow
  - Away signal - white
  - Ground - black

The Hall sensor has an open-collector output. The default output is high impedance when the Hall sensor is not active. When the sensor detects a magnet, the Hall sensor pulls the output low to ground.



If you are not using a Zaber controller, ensure that your controller has a pull-up resistor on the output line of each Hall sensor as shown in the diagram. The bypass capacitor is optional, but may help to eliminate false triggering in noisy environments. The typical value for the pull-up resistor (R_{LOAD}) is 10 kΩ and for the bypass capacitor is 0.1 uF to 1 uF. The larger the capacitance, the better the noise filtering but the slower the response time.

Installation

Physical Installation

The LRQ-DEC stage has two sets of mounting features that are acceptable means of fastening the stage to a structure. The first are the slotted holes in the middle of the stage which use M6 fasteners on a 25 mm x 50 mm grid. The second set of mounting features are the T-slots located on the bottom of the stage which are 84 mm apart. The T-slots will generally accept T-nuts that are used in 20 mm aluminum T-slot extrusions.

Do not mount the stage using the T-slots on the side on the device. The T-slots are designed for use with accessories such as limit sensors, linear encoders, and cable trays only. This T-slot is designed to accept a standard M2.5 hex nut. Damage will occur if these T-slots are used to mount the stage.

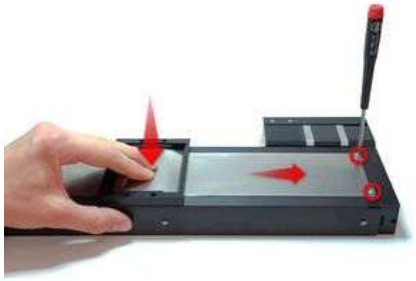
Dust Cover Removal and Installation

Use caution handling the shim as the edges are extremely sharp. For disassembly, simply remove the four screws securing the stainless steel dust cover shim and slide the shim out.
In most cases, the shim only needs to be lifted slightly to install the mounting screws and does not require full removal. Take care not to kink or bend the shim.

Move the stage at least 50mm away from one end of the LRQ base and feed the LRQ Dust Cover Shim in from one side. Use a business card as a ramp to help guide the shim over the first rise and under the second. Be careful not to kink the Dust Cover Shim or cut your fingers on the sharp metal!

Carefully feed the Dust Cover Shim through the stage top adapter, making sure that the shim doesn't rub directly on the aluminum of the Stage Top Adapter. Align the mounting holes at each end such that the Dust Cover Shim covers all of the magnet slots in the Sheet Metal Sides.

Take 2x M3x3 screws and thread them through the Dust Cover Shim and into the Dust Cover Shim Mount Away. Pull the shim as far as it can go towards the away end, and hand tighten the screws, ensuring that the Dust Cover Shim does not twist during tightening.



Take the remaining 2x M3x3 screws and thread them through the Dust Cover Shim and into the Dust Cover Shim Mount Home, leaving them loose. Push down on the Dust Cover Shim inside the Stage Top Adapter, and tighten the M3x3 screws.

When properly tensioned, the LRQ Dust Cover Shim should sit below the lid mounting ledge as indicated and should still have a slight bend. The LRQ Dust Cover Shim should be low enough that it does not contact the bottom of the LRQ Dust Cover Adapter Lid when installed, but it should not be so tight that it increases the drag of the stage.

Drive the LRQ stage back and forth through its full length a few times, and visually inspect that the Dust Cover Shim does not bulge anywhere during travel. If the shim bulges, loosen and then re-torque the M3x3 screw nearest the bulge in order to remove it. If loosening both screws on an end, you may need to push down on the shim inside the Stage Top Adapter again to add some tension. Repeat this process until the Dust Cover Shim stays flush with the Sheet Metal Sides through the full length of travel.

Take the LRQ Dust Cover Adapter Lid and place it in position on the Stage Top Adapter, ensuring that the countersink holes are on the top. Take the M2x4 screws and hand tighten them into the Stage Top Adapter.

Trajectory Control and Behaviour

This section describes the behaviour of the axis trajectory when a movement command is issued.

Software Position Limits

The travel range of the axis is limited by the Minimum Position and Maximum Position settings. The factory settings for the axis are configured to match the physical travel range. If a customized range is desired, it can be changed by configuring the limit.min (T:106) and limit.max (T:44) settings to appropriate values. For the Current Position, query pos (T:60).

Minimum Position

When the Current Position is less than the Minimum Position value, the axis cannot move in the negative direction(towards the motor).

Maximum Position
When the Current Position is greater than the Maximum Position value, the axis cannot move in the positive direction(away from the motor).

Movement Speed

The movement speed of the axis depends on axis status and various speed settings. If the axis has not been initialized by the home (T:1) command or by moving towards the home end of the axis, movement speed will be constrained to fail-safe values. The home status of the axis can be determined by reading the limit.home.triggered(T:53:103) setting.

Movement speed of the axis is specified below:

move vel (T:22)
The axis will move at the specified speed regardless of home status.
Knob movement in Velocity Mode
The axis will move at the specified speed regardless of home status.
The speed is specified by the knob.speedprofile (T:112) and knob.maxspeed (T:111) settings.

Other movement commands - when the axis has not been homed
The axis will move at the slower of the maxspeed (T:42) and limit.approach.maxspeed (T:41) settings.

Other movement commands - when the axis has been homed
The axis will move at the speed specified by the maxspeed (T:42) setting.

Warranty and Repair

For Zaber's policies on warranty and repair, please refer to the Ordering Policies.

Standard products

Standard products are any part numbers that do not contain the suffix ENG followed by a 4 digit number. Most, but not all, standard products are listed for sale on our website. All standard Zaber products are backed by a one-month satisfaction guarantee. If you are not satisfied with your purchase, we will refund your payment minus any shipping charges. Goods must be in brand new saleable condition with no marks. Zaber products are guaranteed for one year. During this period Zaber will repair any products with faults due to manufacturing defects, free of charge.

Custom products

Custom products are any part numbers containing the suffix ENG followed by a 4 digit number. Each of these products has been designed for a custom application for a particular customer. Custom products are guaranteed for one year, unless explicitly stated otherwise. During this period Zaber will repair any products with faults due to manufacturing defects, free of charge.

How to return products

Customers with devices in need of return or repair should contact Zaber to obtain an RMA form which must be filled out and sent back to us to receive an RMA number. The RMA form contains instructions for packing and returning the device. The specified RMA number must be included on the shipment to ensure timely processing.

Email Updates

If you would like to receive our periodic email newsletter including product updates and promotions.

Contact Information

Contact Zaber Technologies Inc by any of the following methods:

Phone	1-604-569-3780 (direct) 1-888-276-8033 (toll free in North America)
Fax	1-604-648-8033
Mail	#2 - 605 West Kent Ave. N., Vancouver, British Columbia, Canada, V6P 6T7
Web	www.zaber.com
Email	Please visit our website for up to date email contact information.

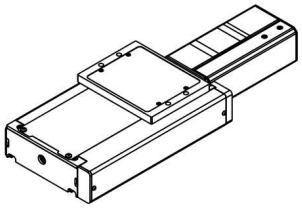
The original instructions for this product are available at https://www.zaber.com/manuals/LRQ-DEC.

Appendix A: Default Settings

Please see the Zaber Support Page for default settings for this device.

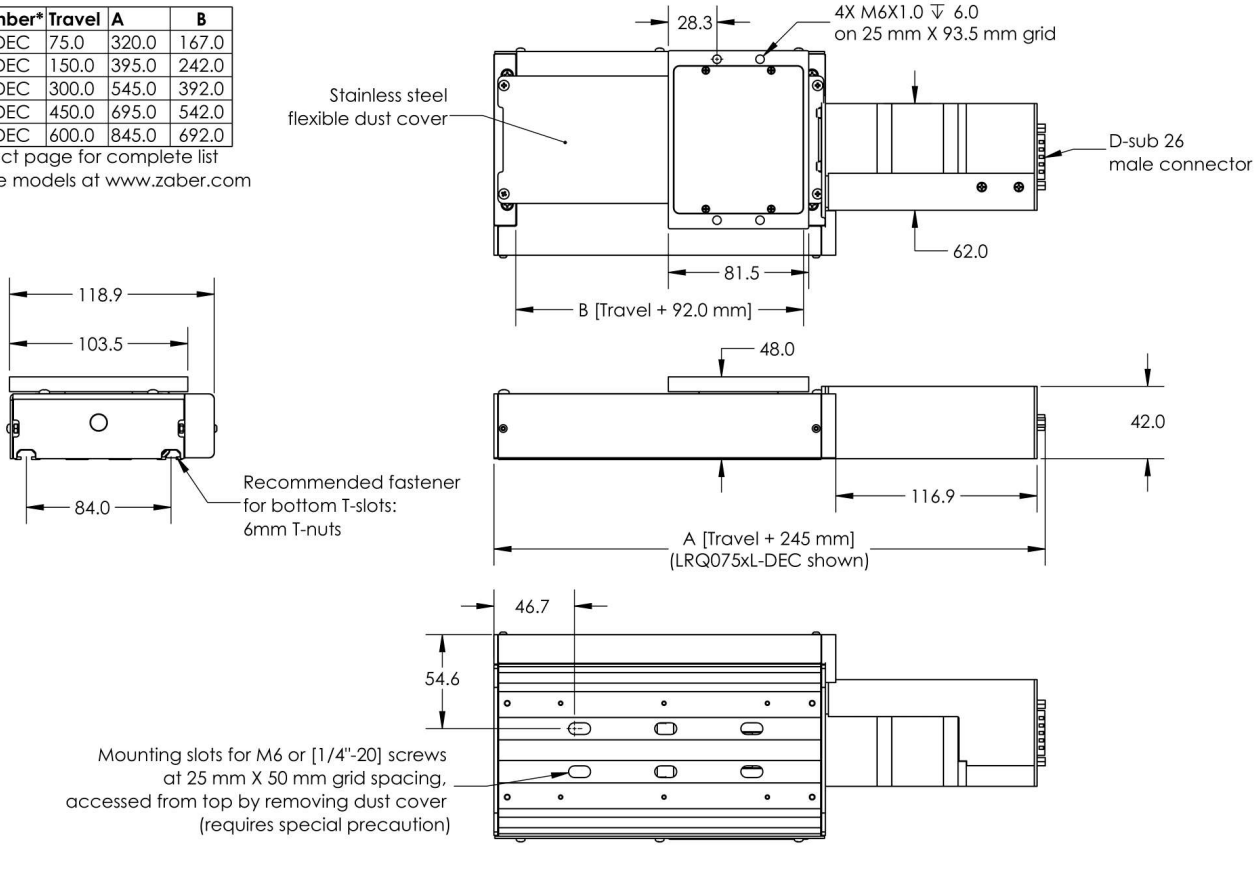
Product Drawings

LRQxL-DEC Motorized Linear Stage
dimensions in mm



Model Number*	Travel	A	B
LRQ075xL-DEC	75.0	320.0	167.0
LRQ150xL-DEC	150.0	395.0	242.0
LRQ300xL-DEC	300.0	545.0	392.0
LRQ450xL-DEC	450.0	695.0	542.0
LRQ600xL-DEC	600.0	845.0	692.0

*See product page for complete list of available models at www.zaber.com

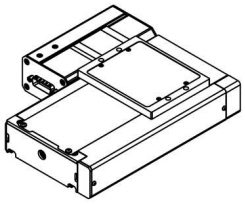


DWG 1444 R01A

ZABER

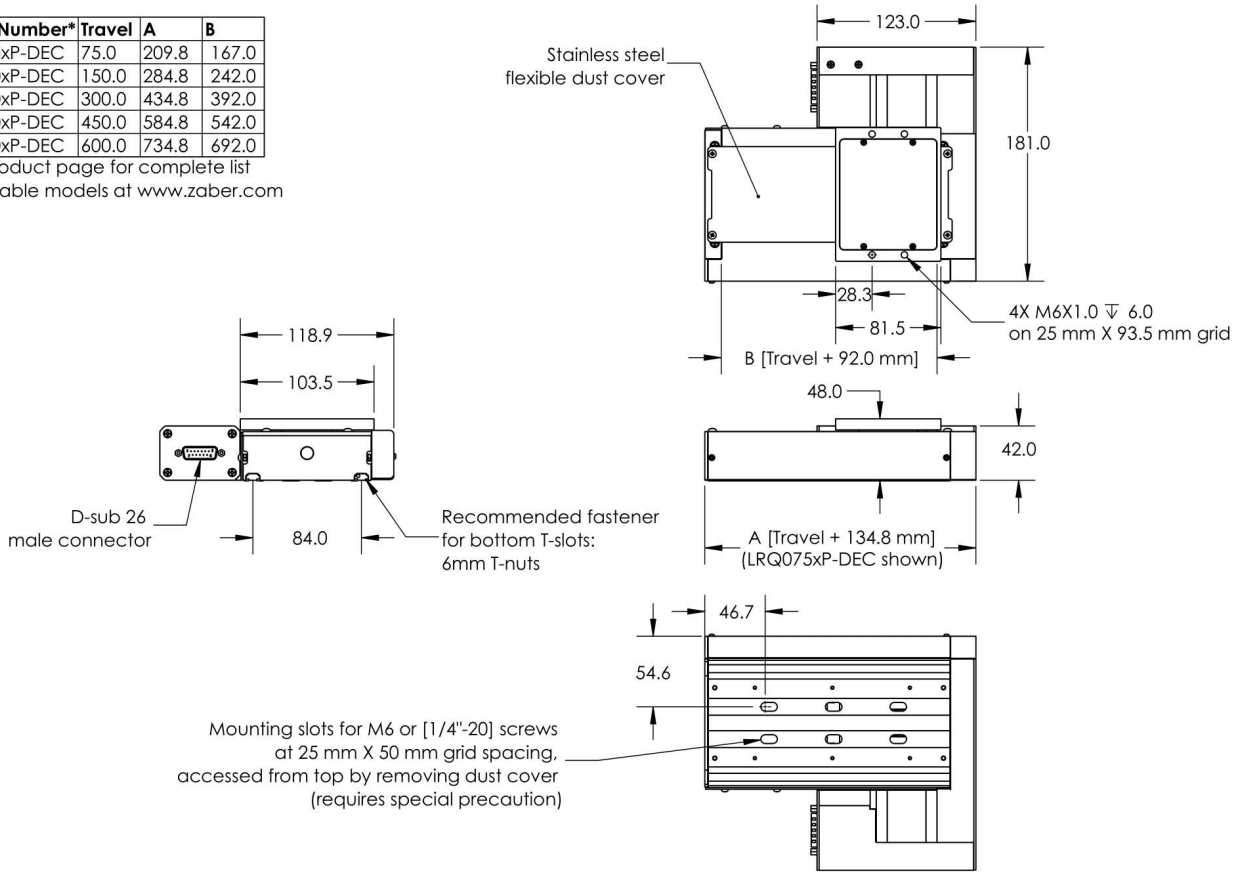
LRQxP-DEC Motorized Linear Stage

dimensions in mm



Model Number*	Travel	A	B
LRQ075xP-DEC	75.0	209.8	167.0
LRQ150xP-DEC	150.0	284.8	242.0
LRQ300xP-DEC	300.0	434.8	392.0
LRQ450xP-DEC	450.0	584.8	542.0
LRQ600xP-DEC	600.0	734.8	692.0

*See product page for complete list of available models at www.zaber.com



DWG 1445 R01A

Specifications

Specification	Value	Alternate Unit
Built-in Controller	No	
Recommended Controller	X-MCC (48 V) Recommended	
AutoDetect	Yes	
Repeatability	< 2 µm	< 0.000079"
Encoder Type	Linear quadrature encoder	
Encoder Resolution	50 nm	
Maximum Centered Load	1000 N	224.3 lb
Maximum Moment (Pitch)	30 N·m	22.1 ft·lb
Maximum Moment (Roll)	30 N·m	22.1 ft·lb
Maximum Moment (Yaw)	30 N·m	22.1 ft·lb
Stiffness in Pitch	250 N·m/°	70 µrad/N·m
Stiffness in Roll	600 N·m/°	29 µrad/N·m
Stiffness in Yaw	430 N·m/°	41 µrad/N·m
Motor Steps Per Rev	200	
Motor Type	Stepper (2 phase)	
Motor Rated Current	2300 mA/phase	
Motor Winding Resistance	1 ohms/phase	
Inductance	2.2 mH/phase	

Specification	Value	Alternate Unit
Motor Connection	D-sub 26	
Default Resolution	1/64 of a step	
Guide Type	Recirculating Ball Linear Guide	
Limit or Home Sensing	Magnetic home sensor	
Axes of Motion	1	
Mounting Interface	M6 and M3 threaded holes	
Operating Temperature Range	0 to 50 °C	
CE Compliant	Yes	
Vacuum Compatible	No	

Comparison

Part Number	Microstep Size (Default Resolution)	Travel Range	Accuracy (unidirectional)	Backlash
LRQ075AL-DE51CT10A	0.09921875 µm	75 mm (2.953")	10 µm (0.000394")	< 5 µm (< 0.000197")
LRQ075BL-DE51CT10A	0.49609375 µm	75 mm (2.953")	13 µm (0.000512")	< 6.5 µm (< 0.000256")
LRQ075HL-DE51CT10A	0.1953125 µm	75 mm (2.953")	13 µm (0.000512")	< 6.5 µm (< 0.000256")
LRQ150AL-DE51CT10A	0.09921875 µm	150 mm (5.905")	10 µm (0.000394")	< 5 µm (< 0.000197")
LRQ150BL-DE51CT10A	0.49609375 µm	150 mm (5.905")	13 µm (0.000512")	< 6.5 µm (< 0.000256")
LRQ150HL-DE51CT10A	0.1953125 µm	150 mm (5.905")	13 µm (0.000512")	< 6.5 µm (< 0.000256")
LRQ300AL-DE51CT10A	0.09921875 µm	300 mm (11.811")	10 µm (0.000394")	< 5 µm (< 0.000197")
LRQ300BL-DE51CT10A	0.49609375 µm	300 mm (11.811")	13 µm (0.000512")	< 6.5 µm (< 0.000256")
LRQ300HL-DE51CT10A	0.1953125 µm	300 mm (11.811")	13 µm (0.000512")	< 6.5 µm (< 0.000256")
LRQ450AL-DE51CT10A	0.09921875 µm	450 mm (17.716")	10 µm (0.000394")	< 5 µm (< 0.000197")
LRQ450BL-DE51CT10A	0.49609375 µm	450 mm (17.716")	13 µm (0.000512")	< 6.5 µm (< 0.000256")
LRQ450HL-DE51CT10A	0.1953125 µm	450 mm (17.716")	13 µm (0.000512")	< 6.5 µm (< 0.000256")
LRQ600AL-DE51CT10A	0.09921875 µm	600 mm (23.622")	10 µm (0.000394")	< 5 µm (< 0.000197")
LRQ600BL-DE51CT10A	0.49609375 µm	600 mm (23.622")	13 µm (0.000512")	< 6.5 µm (< 0.000256")
LRQ600HL-DE51CT10A	0.1953125 µm	600 mm (23.622")	13 µm (0.000512")	< 6.5 µm (< 0.000256")
LRQ075AP-DE51CT10A	0.09921875 µm	75 mm (2.953")	10 µm (0.000394")	< 5 µm (< 0.000197")
LRQ075BP-DE51CT10A	0.49609375 µm	75 mm (2.953")	13 µm (0.000512")	< 6.5 µm (< 0.000256")
LRQ075HP-DE51CT10A	0.1953125 µm	75 mm (2.953")	13 µm (0.000512")	< 6.5 µm (< 0.000256")
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LRQ600HP-DE51CT10A	0.1953125 µm	600 mm (23.622")	13 µm (0.000512")	< 6.5 µm (< 0.000256")

Part Number	Maximum Speed	Minimum Speed	Speed Resolution	Peak Thrust
LRQ075AL-DE51CT10A	54 mm/s (2.126"/s)	0.000061 mm/s (0.000002"/s)	0.000061 mm/s (0.000002"/s)	230 N (51.6 lb)
LRQ075BL-DE51CT10A	270 mm/s (10.630"/s)	0.000303 mm/s (0.000012"/s)	0.000303 mm/s (0.000012"/s)	150 N (33.6 lb)
LRQ075HL-DE51CT10A	110 mm/s (4.331"/s)	0.000119 mm/s (0.000005"/s)	0.000119 mm/s (0.000005"/s)	500 N (112.1 lb)
LRQ150AL-DE51CT10A	54 mm/s (2.126"/s)	0.000061 mm/s (0.000002"/s)	0.000061 mm/s (0.000002"/s)	230 N (51.6 lb)
LRQ150BL-DE51CT10A	270 mm/s (10.630"/s)	0.000303 mm/s (0.000012"/s)	0.000303 mm/s (0.000012"/s)	150 N (33.6 lb)
LRQ150HL-DE51CT10A	110 mm/s (4.331"/s)	0.000119 mm/s (0.000005"/s)	0.000119 mm/s (0.000005"/s)	500 N (112.1 lb)
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LRQ075BP-DE51CT10A	270 mm/s (10.630"/s)	0.000303 mm/s (0.000012"/s)	0.000303 mm/s (0.000012"/s)	150 N (33.6 lb)
LRQ075HP-DE51CT10A	110 mm/s (4.331"/s)	0.000119 mm/s (0.000005"/s)	0.000119 mm/s (0.000005"/s)	500 N (112.1 lb)
LRQ150AP-DE51CT10A	54 mm/s (2.126"/s)	0.000061 mm/s (0.000002"/s)	0.000061 mm/s (0.000002"/s)	230 N (51.6 lb)
LRQ150BP-DE51CT10A	270 mm/s (10.630"/s)	0.000303 mm/s (0.000012"/s)	0.000303 mm/s (0.000012"/s)	150 N (33.6 lb)
LRQ150HP-DE51CT10A	110 mm/s (4.331"/s)	0.000119 mm/s (0.000005"/s)	0.000119 mm/s (0.000005"/s)	500 N (112.1 lb)
LRQ300AP-DE51CT10A	54 mm/s (2.126"/s)	0.000061 mm/s (0.000002"/s)	0.000061 mm/s (0.000002"/s)	230 N (51.6 lb)
LRQ300BP-DE51CT10A	270 mm/s (10.630"/s)	0.000303 mm/s (0.000012"/s)	0.000303 mm/s (0.000012"/s)	150 N (33.6 lb)
LRQ300HP-DE51CT10A	110 mm/s (4.331"/s)	0.000119 mm/s (0.000005"/s)	0.000119 mm/s (0.000005"/s)	500 N (112.1 lb)
LRQ450AP-DE51CT10A	54 mm/s (2.126"/s)	0.000061 mm/s (0.000002"/s)	0.000061 mm/s (0.000002"/s)	230 N (51.6 lb)

Part Number	Maximum Speed	Minimum Speed	Speed Resolution	Peak Thrust
LRQ450BP-DE51CT10A	270 mm/s (10.630"/s)	0.000303 mm/s (0.000012"/s)	0.000303 mm/s (0.000012"/s)	150 N (33.6 lb)
LRQ450HP-DE51CT10A	110 mm/s (4.331"/s)	0.000119 mm/s (0.000005"/s)	0.000119 mm/s (0.000005"/s)	500 N (112.1 lb)
LRQ600AP-DE51CT10A	54 mm/s (2.126"/s)	0.000061 mm/s (0.000002"/s)	0.000061 mm/s (0.000002"/s)	230 N (51.6 lb)
LRQ600BP-DE51CT10A	270 mm/s (10.630"/s)	0.000303 mm/s (0.000012"/s)	0.000303 mm/s (0.000012"/s)	150 N (33.6 lb)
LRQ600HP-DE51CT10A	110 mm/s (4.331"/s)	0.000119 mm/s (0.000005"/s)	0.000119 mm/s (0.000005"/s)	500 N (112.1 lb)

Part Number	Back-driving Force*	Maximum Continuous Thrust	Vertical Runout	Horizontal Runout
LRQ075AL-DE51CT10A	Non-back-driving	100 N (22.4 lb)	< 20 µm (< 0.000787")	< 20 µm (< 0.000787")
LRQ075BL-DE51CT10A	106 N (23.8 lb) *(± 30%)*	100 N (22.4 lb)	< 20 µm (< 0.000787")	< 20 µm (< 0.000787")
LRQ075HL-DE51CT10A	106 N (23.8 lb) *(± 30%)*	200 N (44.9 lb)	< 20 µm (< 0.000787")	< 20 µm (< 0.000787")
LRQ150AL-DE51CT10A	Non-back-driving	100 N (22.4 lb)	< 25 µm (< 0.000984")	< 20 µm (< 0.000787")
LRQ150BL-DE51CT10A	106 N (23.8 lb) *(± 30%)*	100 N (22.4 lb)	< 25 µm (< 0.000984")	< 20 µm (< 0.000787")
LRQ150HL-DE51CT10A	106 N (23.8 lb) *(± 30%)*	200 N (44.9 lb)	< 25 µm (< 0.000984")	< 20 µm (< 0.000787")
LRQ300AL-DE51CT10A	Non-back-driving	100 N (22.4 lb)	< 35 µm (< 0.001378")	< 30 µm (< 0.001181")
LRQ300BL-DE51CT10A	106 N (23.8 lb) *(± 30%)*	100 N (22.4 lb)	< 35 µm (< 0.001378")	< 30 µm (< 0.001181")
LRQ300HL-DE51CT10A	106 N (23.8 lb) *(± 30%)*	200 N (44.9 lb)	< 35 µm (< 0.001378")	< 30 µm (< 0.001181")
LRQ450AL-DE51CT10A	Non-back-driving	100 N (22.4 lb)	< 45 µm (< 0.001772")	< 40 µm (< 0.001575")
LRQ450BL-DE51CT10A	106 N (23.8 lb) *(± 30%)*	100 N (22.4 lb)	< 45 µm (< 0.001772")	< 40 µm (< 0.001575")
LRQ450HL-DE51CT10A	106 N (23.8 lb) *(± 30%)*	200 N (44.9 lb)	< 45 µm (< 0.001772")	< 40 µm (< 0.001575")
LRQ600AL-DE51CT10A	Non-back-driving	100 N (22.4 lb)	< 75 µm (< 0.002953")	< 60 µm (< 0.002362")
LRQ600BL-DE51CT10A	106 N (23.8 lb) *(± 30%)*	100 N (22.4 lb)	< 75 µm (< 0.002953")	< 60 µm (< 0.002362")
LRQ600HL-DE51CT10A	106 N (23.8 lb) *(± 30%)*	200 N (44.9 lb)	< 75 µm (< 0.002953")	< 60 µm (< 0.002362")
LRQ075AP-DE51CT10A	Non-back-driving	100 N (22.4 lb)	< 20 µm (< 0.000787")	< 20 µm (< 0.000787")
LRQ075BP-DE51CT10A	136 N (30.5 lb) *(± 30%)*	100 N (22.4 lb)	< 20 µm (< 0.000787")	< 20 µm (< 0.000787")
LRQ075HP-DE51CT10A	136 N (30.5 lb) *(± 30%)*	200 N (44.9 lb)	< 20 µm (< 0.000787")	< 20 µm (< 0.000787")
LRQ150AP-DE51CT10A	Non-back-driving	100 N (22.4 lb)	< 25 µm (< 0.000984")	< 20 µm (< 0.000787")
LRQ150BP-DE51CT10A	136 N (30.5 lb) *(± 30%)*	100 N (22.4 lb)	< 25 µm (< 0.000984")	< 20 µm (< 0.000787")
LRQ150HP-DE51CT10A	136 N (30.5 lb) *(± 30%)*	200 N (44.9 lb)	< 25 µm (< 0.000984")	< 20 µm (< 0.000787")
LRQ300AP-DE51CT10A	Non-back-driving	100 N (22.4 lb)	< 35 µm (< 0.001378")	< 30 µm (< 0.001181")

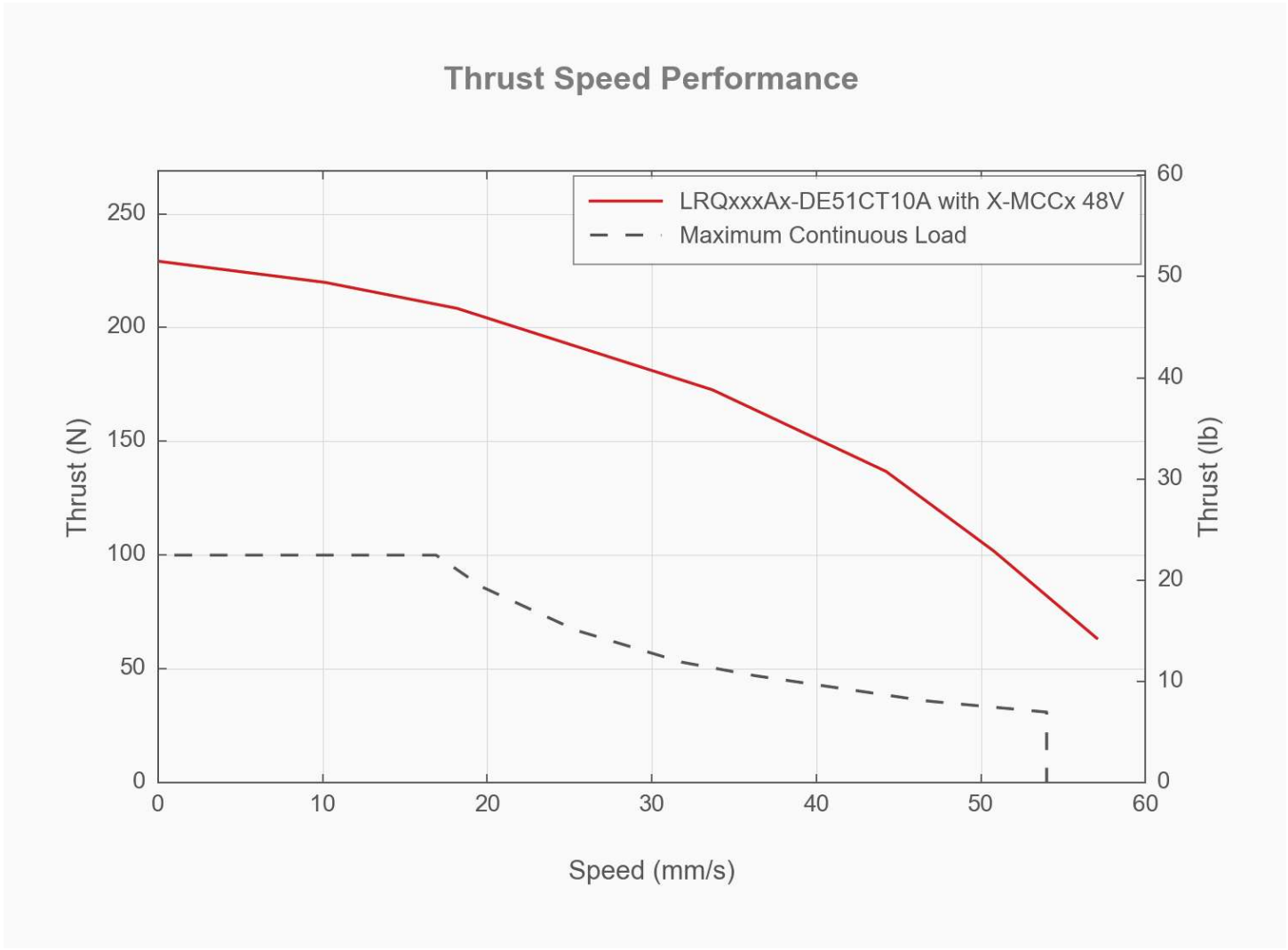
Part Number	Back-driving Force*	Maximum Continuous Thrust	Vertical Runout	Horizontal Runout
LRQ300BP-DE51CT10A	136 N (30.5 lb) *(± 30%)*	100 N (22.4 lb)	< 35 µm (< 0.001378")	< 30 µm (< 0.001181")
LRQ300HP-DE51CT10A	136 N (30.5 lb) *(± 30%)*	200 N (44.9 lb)	< 35 µm (< 0.001378")	< 30 µm (< 0.001181")
LRQ450AP-DE51CT10A	Non-back-driving	100 N (22.4 lb)	< 45 µm (< 0.001772")	< 40 µm (< 0.001575")
LRQ450BP-DE51CT10A	136 N (30.5 lb) *(± 30%)*	100 N (22.4 lb)	< 45 µm (< 0.001772")	< 40 µm (< 0.001575")
LRQ450HP-DE51CT10A	136 N (30.5 lb) *(± 30%)*	200 N (44.9 lb)	< 45 µm (< 0.001772")	< 40 µm (< 0.001575")
LRQ600AP-DE51CT10A	Non-back-driving	100 N (22.4 lb)	< 75 µm (< 0.002953")	< 60 µm (< 0.002362")
LRQ600BP-DE51CT10A	136 N (30.5 lb) *(± 30%)*	100 N (22.4 lb)	< 75 µm (< 0.002953")	< 60 µm (< 0.002362")
LRQ600HP-DE51CT10A	136 N (30.5 lb) *(± 30%)*	200 N (44.9 lb)	< 75 µm (< 0.002953")	< 60 µm (< 0.002362")

Part Number	Pitch	Roll	Yaw	Linear Motion Per Motor Rev
LRQ075AL-DE51CT10A	0.025° (0.436 mrad)	0.01° (0.174 mrad)	0.02° (0.349 mrad)	1.27 mm (0.050")
LRQ075BL-DE51CT10A	0.025° (0.436 mrad)	0.01° (0.174 mrad)	0.02° (0.349 mrad)	6.35 mm (0.250")
LRQ075HL-DE51CT10A	0.025° (0.436 mrad)	0.01° (0.174 mrad)	0.02° (0.349 mrad)	2.5 mm (0.098")
LRQ150AL-DE51CT10A	0.03° (0.523 mrad)	0.015° (0.262 mrad)	0.02° (0.349 mrad)	1.27 mm (0.050")
LRQ150BL-DE51CT10A	0.03° (0.523 mrad)	0.015° (0.262 mrad)	0.02° (0.349 mrad)	6.35 mm (0.250")
LRQ150HL-DE51CT10A	0.03° (0.523 mrad)	0.015° (0.262 mrad)	0.02° (0.349 mrad)	2.5 mm (0.098")
LRQ300AL-DE51CT10A	0.034° (0.593 mrad)	0.015° (0.262 mrad)	0.03° (0.523 mrad)	1.27 mm (0.050")
LRQ300BL-DE51CT10A	0.034° (0.593 mrad)	0.015° (0.262 mrad)	0.03° (0.523 mrad)	6.35 mm (0.250")
LRQ300HL-DE51CT10A	0.034° (0.593 mrad)	0.015° (0.262 mrad)	0.03° (0.523 mrad)	2.5 mm (0.098")
LRQ450AL-DE51CT10A	0.04° (0.698 mrad)	0.025° (0.436 mrad)	0.04° (0.698 mrad)	1.27 mm (0.050")
LRQ450BL-DE51CT10A	0.04° (0.698 mrad)	0.025° (0.436 mrad)	0.04° (0.698 mrad)	6.35 mm (0.250")
LRQ450HL-DE51CT10A	0.04° (0.698 mrad)	0.025° (0.436 mrad)	0.04° (0.698 mrad)	2.5 mm (0.098")
LRQ600AL-DE51CT10A	0.045° (0.785 mrad)	0.035° (0.611 mrad)	0.04° (0.698 mrad)	1.27 mm (0.050")
LRQ600BL-DE51CT10A	0.045° (0.785 mrad)	0.035° (0.611 mrad)	0.04° (0.698 mrad)	6.35 mm (0.250")
LRQ600HL-DE51CT10A	0.045° (0.785 mrad)	0.035° (0.611 mrad)	0.04° (0.698 mrad)	2.5 mm (0.098")
LRQ075AP-DE51CT10A	0.025° (0.436 mrad)	0.01° (0.174 mrad)	0.02° (0.349 mrad)	1.27 mm (0.050")
LRQ075BP-DE51CT10A	0.025° (0.436 mrad)	0.01° (0.174 mrad)	0.02° (0.349 mrad)	6.35 mm (0.250")
LRQ075HP-DE51CT10A	0.025° (0.436 mrad)	0.01° (0.174 mrad)	0.02° (0.349 mrad)	2.5 mm (0.098")
LRQ150AP-DE51CT10A	0.03° (0.523 mrad)	0.015° (0.262 mrad)	0.02° (0.349 mrad)	1.27 mm (0.050")
LRQ150BP-DE51CT10A	0.03° (0.523 mrad)	0.015° (0.262 mrad)	0.02° (0.349 mrad)	6.35 mm (0.250")
LRQ150HP-DE51CT10A	0.03° (0.523 mrad)	0.015° (0.262 mrad)	0.02° (0.349 mrad)	2.5 mm (0.098")
LRQ300AP-DE51CT10A	0.034° (0.593 mrad)	0.015° (0.262 mrad)	0.03° (0.523 mrad)	1.27 mm (0.050")
LRQ300BP-DE51CT10A	0.034° (0.593 mrad)	0.015° (0.262 mrad)	0.03° (0.523 mrad)	6.35 mm (0.250")
LRQ300HP-DE51CT10A	0.034° (0.593 mrad)	0.015° (0.262 mrad)	0.03° (0.523 mrad)	2.5 mm (0.098")
LRQ450AP-DE51CT10A	0.04° (0.698 mrad)	0.025° (0.436 mrad)	0.04° (0.698 mrad)	1.27 mm (0.050")
LRQ450BP-DE51CT10A	0.04° (0.698 mrad)	0.025° (0.436 mrad)	0.04° (0.698 mrad)	6.35 mm (0.250")
LRQ450HP-DE51CT10A	0.04° (0.698 mrad)	0.025° (0.436 mrad)	0.04° (0.698 mrad)	2.5 mm (0.098")

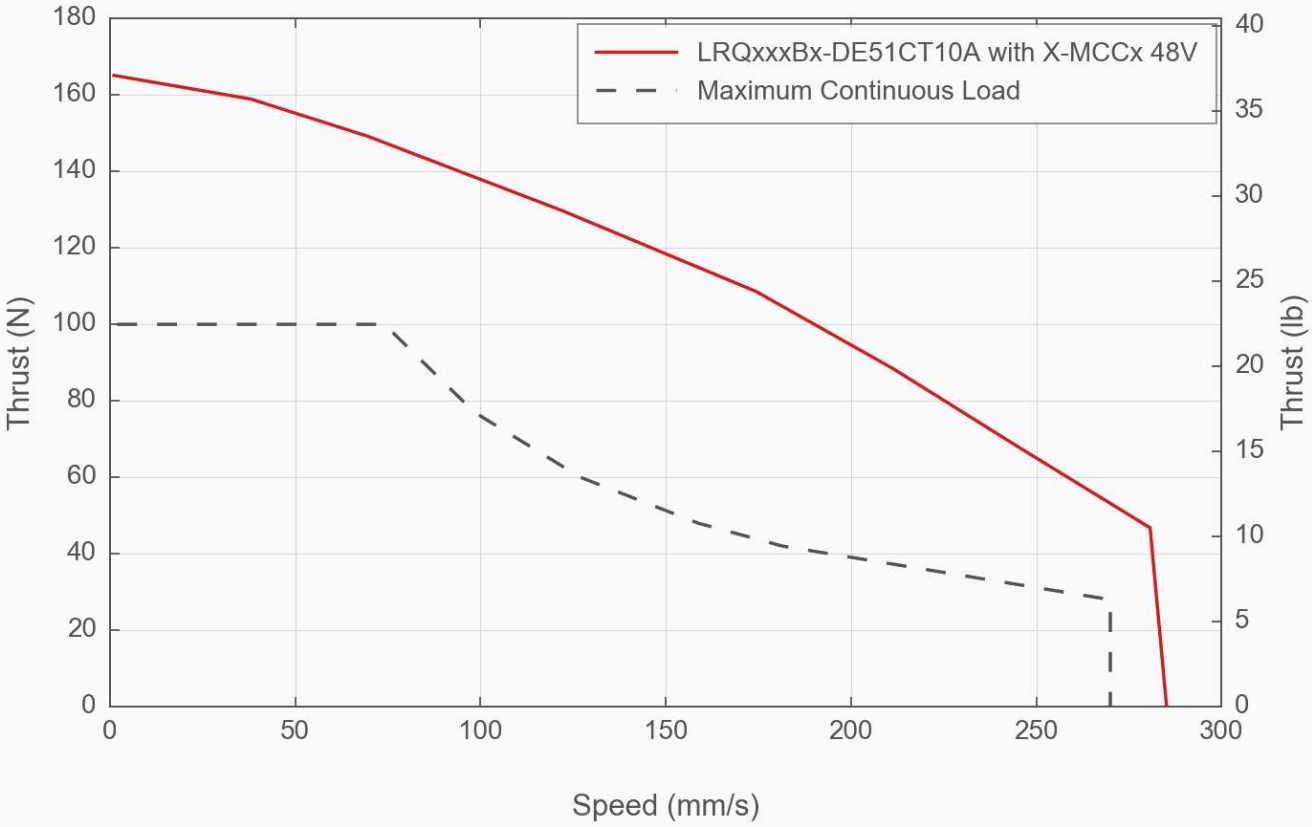
Part Number	Pitch	Roll	Yaw	Linear Motion Per Motor Rev
LRQ600AP-DE51CT10A	0.045° (0.785 mrad)	0.035° (0.611 mrad)	0.04° (0.698 mrad)	1.27 mm (0.050")
LRQ600BP-DE51CT10A	0.045° (0.785 mrad)	0.035° (0.611 mrad)	0.04° (0.698 mrad)	6.35 mm (0.250")
LRQ600HP-DE51CT10A	0.045° (0.785 mrad)	0.035° (0.611 mrad)	0.04° (0.698 mrad)	2.5 mm (0.098")

Part Number	Mechanical Drive System	Weight
LRQ075AL-DE51CT10A	Precision lead screw	2.47 kg (5.445 lb)
LRQ075BL-DE51CT10A	Precision lead screw	2.47 kg (5.445 lb)
LRQ075HL-DE51CT10A	Precision ball screw	2.47 kg (5.445 lb)
LRQ150AL-DE51CT10A	Precision lead screw	2.89 kg (6.371 lb)
LRQ150BL-DE51CT10A	Precision lead screw	2.89 kg (6.371 lb)
LRQ150HL-DE51CT10A	Precision ball screw	2.89 kg (6.371 lb)
LRQ300AL-DE51CT10A	Precision lead screw	3.73 kg (8.223 lb)
LRQ300BL-DE51CT10A	Precision lead screw	3.73 kg (8.223 lb)
LRQ300HL-DE51CT10A	Precision ball screw	3.73 kg (8.223 lb)
LRQ450AL-DE51CT10A	Precision lead screw	4.57 kg (10.075 lb)
LRQ450BL-DE51CT10A	Precision lead screw	4.57 kg (10.075 lb)
LRQ450HL-DE51CT10A	Precision ball screw	4.57 kg (10.075 lb)
LRQ600AL-DE51CT10A	Precision lead screw	5.37 kg (11.839 lb)
LRQ600BL-DE51CT10A	Precision lead screw	5.37 kg (11.839 lb)
LRQ600HL-DE51CT10A	Precision ball screw	5.37 kg (11.839 lb)
LRQ075AP-DE51CT10A	Precision lead screw	2.64 kg (5.820 lb)
LRQ075BP-DE51CT10A	Precision lead screw	2.64 kg (5.820 lb)
LRQ075HP-DE51CT10A	Precision ball screw	2.64 kg (5.820 lb)
LRQ150AP-DE51CT10A	Precision lead screw	3.06 kg (6.746 lb)
LRQ150BP-DE51CT10A	Precision lead screw	3.06 kg (6.746 lb)
LRQ150HP-DE51CT10A	Precision ball screw	3.06 kg (6.746 lb)
LRQ300AP-DE51CT10A	Precision lead screw	3.91 kg (8.620 lb)
LRQ300BP-DE51CT10A	Precision lead screw	3.91 kg (8.620 lb)
LRQ300HP-DE51CT10A	Precision ball screw	3.91 kg (8.620 lb)
LRQ450AP-DE51CT10A	Precision lead screw	4.74 kg (10.450 lb)
LRQ450BP-DE51CT10A	Precision lead screw	4.74 kg (10.450 lb)
LRQ450HP-DE51CT10A	Precision ball screw	4.74 kg (10.450 lb)
LRQ600AP-DE51CT10A	Precision lead screw	5.54 kg (12.214 lb)
LRQ600BP-DE51CT10A	Precision lead screw	5.54 kg (12.214 lb)
LRQ600HP-DE51CT10A	Precision ball screw	5.54 kg (12.214 lb)

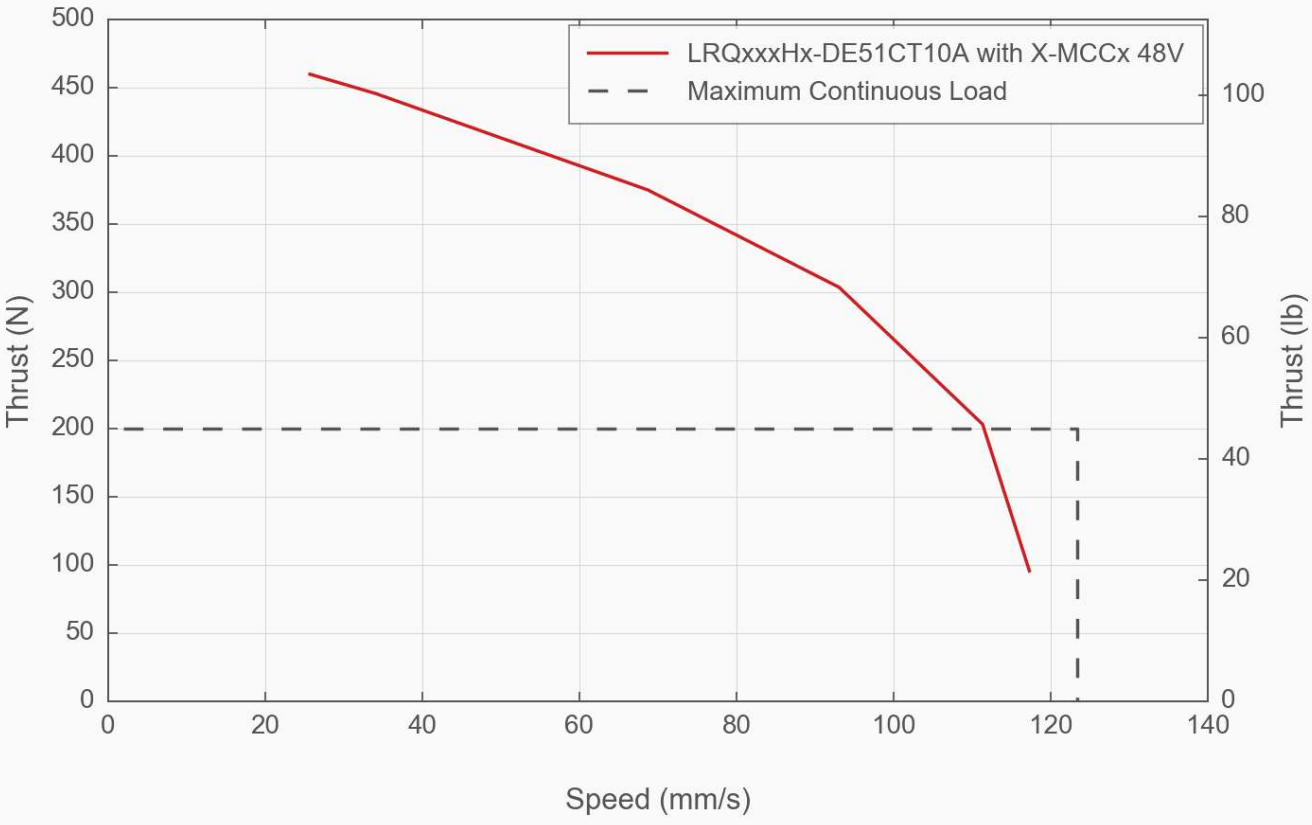
Charts and Notes

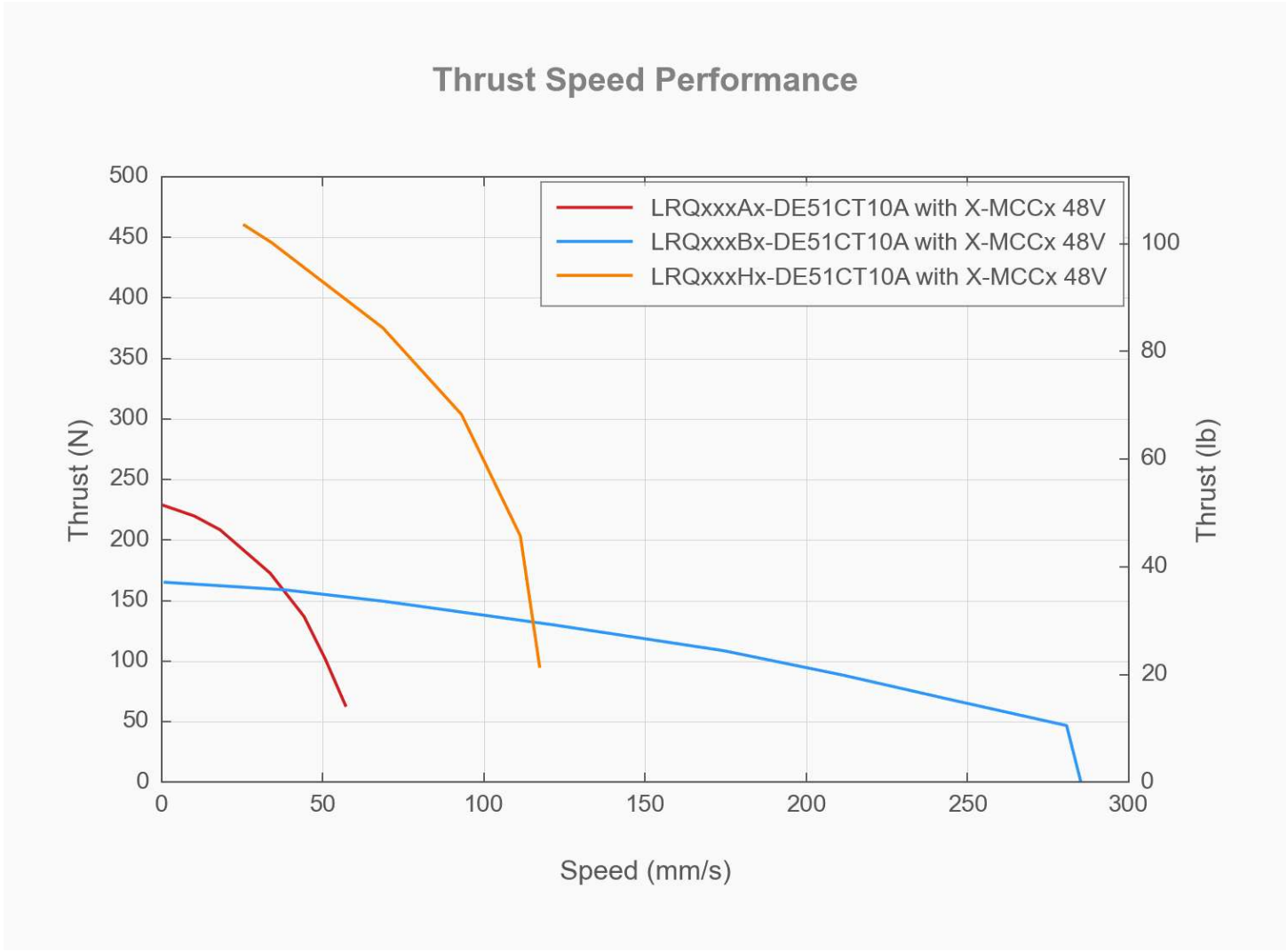


Thrust Speed Performance

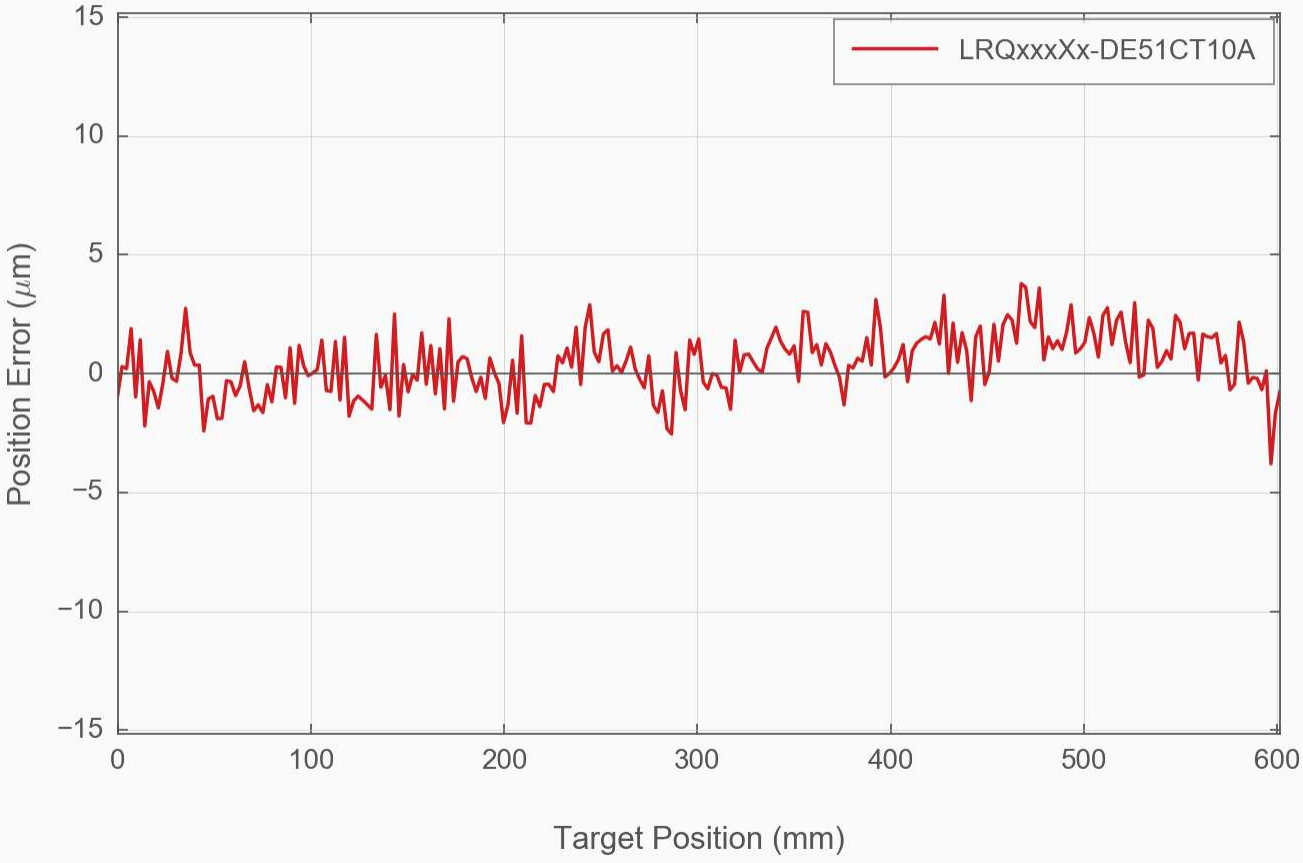


Thrust Speed Performance

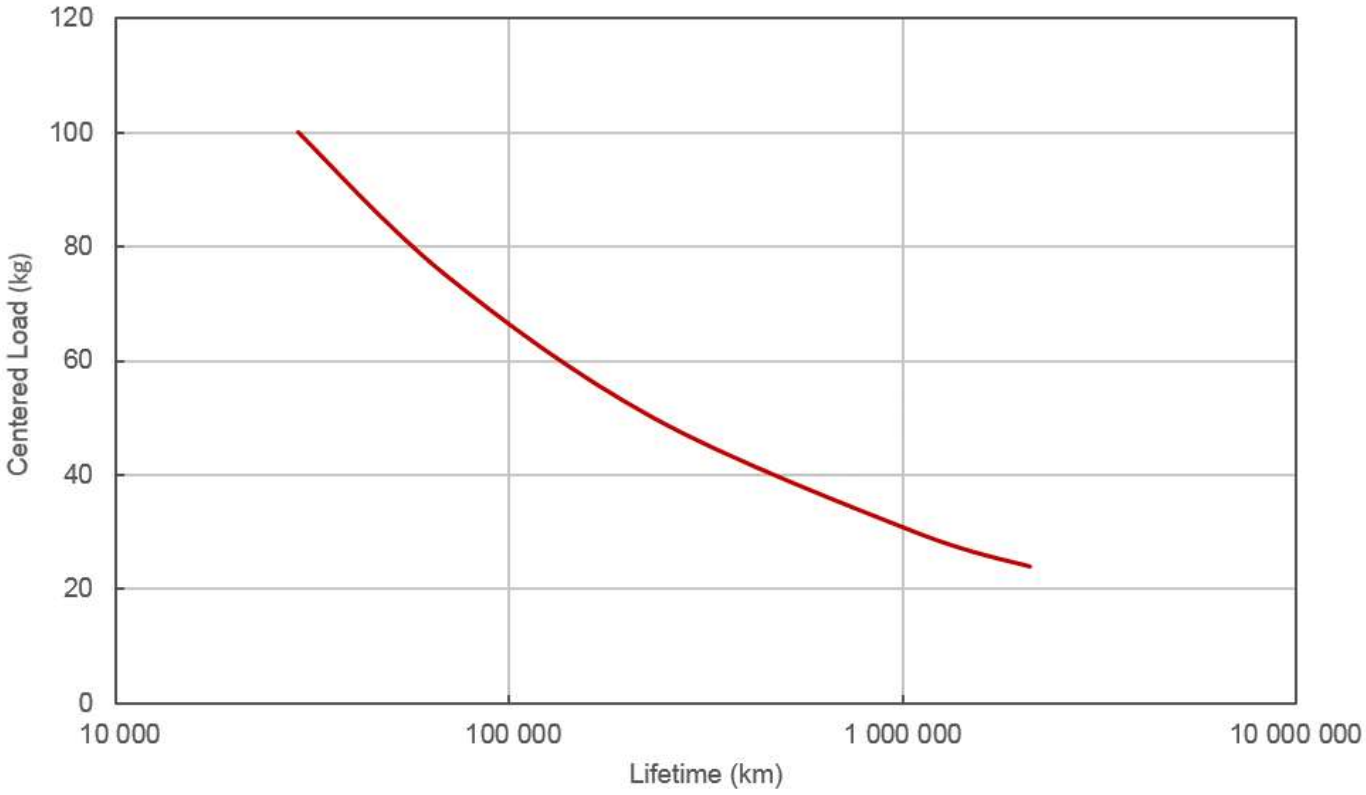



Thrust Speed Performance
LRQxxxAx-DE51CT10A with X-MCCx 48V
LRQxxxBx-DE51CT10A with X-MCCx 48V
LRQxxxHx-DE51CT10A with X-MCCx 48V
Thrust (N)
Thrust (lb)
Speed (mm/s)
0
50
100
150
200
250
300
350
400
450
500
20
40
60
80

Typical Accuracy



LRQ Linear Bearing Lifetime



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