

## X-LRQ-SV2 Series Datasheet



- Vacuum compatible to 10<sup>-6</sup> Torr
- 75, 150, 300, 450, 600 mm travel
- Up to 205 mm/s speed and up to 100 N thrust
- 100 kg load capacity
- Built-in controller; daisy-chains with other Zaber products
- Only 4 feedthrough wires required to control all units in the daisy-chain via serial port (with an X-PIB adaptor)
- Custom versions available

### X-LRQ-SV2 Series Overview

For more information about the basics of a vacuum system and considerations to keep in mind when gathering requirements for your application, read our technical article, "Motion Device Design Considerations for Vacuum Applications".

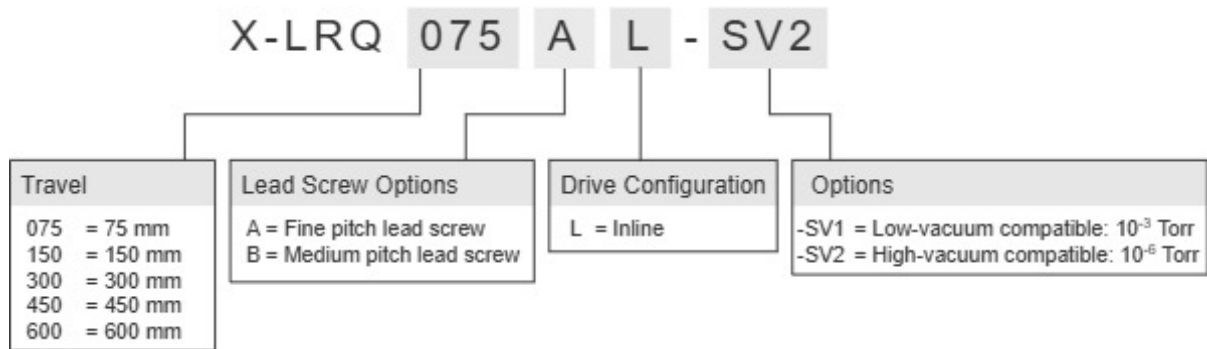
Zaber's X-LRQ-SV2 Series devices are high-vacuum, computer-controlled, motorized linear stages with high stiffness, load, and lifetime capabilities in a compact size. They are stand-alone units requiring only a standard 24 V or 48 V power supply.

These stages connect to the RS-232 port or USB port of any computer, and they can be daisy-chained with any other Zaber products. The daisy-chain also shares power, making it possible for multiple X-Series products to share a single power supply.

At only 36 mm high, these vacuum stages are excellent for applications where a low profile is required. The X-LRQ-SV2's innovative design allows speeds up to 205 mm/s and loads up to 100 kg. Like all of Zaber's products, the X-LRQ-SV2 Series is designed to be 'plug and play' and very easy to set up and operate. These stages can bolt together into an XY system.

For more information visit: <https://www.zaber.com/products/vacuum-compatible-stages/X-LRQ-SV2>

## X-LRQ-SV2 Series Part Numbering & Options



## X-LRQ-SV2 Series Drawings

- [X-LRQxL-SV.png \(Dimension Drawing for the X-LRQxL-SV\)](#)

## X-LRQ-SV2 Series Specifications

| <b>Built-in Controller</b>  |  |
|-----------------------------|--|
| Repeatability               | < 2.5 $\mu\text{m}$ (< 0.000098")              |
| Communication Interface     | RS-232   |
| Communication Protocol      | Zaber ASCII (Default), Zaber Binary            |
| Data Cable Connection       | Teflon flying leads with M8 4 pin M/F          |
| Maximum Centered Load       | 1000 N (224.3 lb)                              |
| Maximum Moment (Pitch)      | 30 N-m (22.1 ft-lb)                            |
| Maximum Moment (Roll)       | 30 N-m (22.1 ft-lb)                            |
| Maximum Moment (Yaw)        | 30 N-m (22.1 ft-lb)                            |
| Stiffness in Pitch          | 500 N-m/ $^{\circ}$ (35 $\mu\text{rad/N-m}$ )  |
| Stiffness in Roll           | 1180 N-m/ $^{\circ}$ (15 $\mu\text{rad/N-m}$ ) |
| Stiffness in Yaw            | 450 N-m/ $^{\circ}$ (39 $\mu\text{rad/N-m}$ )  |
| Power Supply                | 24-48 VDC                                      |
| Power Plug                  | None, use X-PIB                                |
| Maximum Current Draw        | 1900 mA  |
| Motor Steps Per Rev         | 200  |
| Motor Type                  | Stepper (2 phase)                              |
| Motor Rated Current         | 2100 mA/phase                                  |
| Inductance                  | 2.8 mH/phase                                   |
| Default Resolution          | 1/64 of a step                                 |
| Guide Type                  | Recirculating Ball Linear Guide                |
| Mechanical Drive System     | Precision lead screw                           |
| Limit or Home Sensing       | Magnetic home sensor                           |
| Manual Control              | No   |
| Axes of Motion              | 1  |
| LED Indicators              | Yes  |
| Mounting Interface          | M6 and M3 threaded holes                       |
| Operating Temperature Range | 0 to 50 $^{\circ}\text{C}$                     |
| CE Compliant                | Yes  |
| Vacuum Compatible           | High vacuum (10 <sup>-6</sup> Torr)            |

| Part Number    | Microstep Size (Default Resolution) | Travel Range     | Accuracy (unidirectional) | Backlash              |
|----------------|-------------------------------------|------------------|---------------------------|-----------------------|
| X-LRQ075AL-SV2 | 0.09921875 µm                       | 75 mm (2.953")   | 23 µm (0.000906")         | < 8 µm (< 0.000315")  |
| X-LRQ075BL-SV2 | 0.49609375 µm                       | 75 mm (2.953")   | 15 µm (0.000591")         | < 21 µm (< 0.000827") |
| X-LRQ150AL-SV2 | 0.09921875 µm                       | 150 mm (5.905")  | 45 µm (0.001772")         | < 8 µm (< 0.000315")  |
| X-LRQ150BL-SV2 | 0.49609375 µm                       | 150 mm (5.905")  | 25 µm (0.000984")         | < 21 µm (< 0.000827") |
| X-LRQ300AL-SV2 | 0.09921875 µm                       | 300 mm (11.811") | 90 µm (0.003543")         | < 8 µm (< 0.000315")  |
| X-LRQ300BL-SV2 | 0.49609375 µm                       | 300 mm (11.811") | 35 µm (0.001378")         | < 21 µm (< 0.000827") |
| X-LRQ450AL-SV2 | 0.09921875 µm                       | 450 mm (17.716") | 135 µm (0.005315")        | < 8 µm (< 0.000315")  |
| X-LRQ450BL-SV2 | 0.49609375 µm                       | 450 mm (17.716") | 60 µm (0.002362")         | < 21 µm (< 0.000827") |
| X-LRQ600AL-SV2 | 0.09921875 µm                       | 600 mm (23.622") | 150 µm (0.005905")        | < 8 µm (< 0.000315")  |
| X-LRQ600BL-SV2 | 0.49609375 µm                       | 600 mm (23.622") | 90 µm (0.003543")         | < 21 µm (< 0.000827") |

| Part Number    | Maximum Speed       | Minimum Speed               | Speed Resolution            | Peak Thrust     |
|----------------|---------------------|-----------------------------|-----------------------------|-----------------|
| X-LRQ075AL-SV2 | 35 mm/s (1.378"/s)  | 0.000061 mm/s (0.000002"/s) | 0.000061 mm/s (0.000002"/s) | 100 N (22.4 lb) |
| X-LRQ075BL-SV2 | 205 mm/s (8.071"/s) | 0.000303 mm/s (0.000012"/s) | 0.000303 mm/s (0.000012"/s) | 60 N (13.5 lb)  |
| X-LRQ150AL-SV2 | 35 mm/s (1.378"/s)  | 0.000061 mm/s (0.000002"/s) | 0.000061 mm/s (0.000002"/s) | 100 N (22.4 lb) |
| X-LRQ150BL-SV2 | 205 mm/s (8.071"/s) | 0.000303 mm/s (0.000012"/s) | 0.000303 mm/s (0.000012"/s) | 60 N (13.5 lb)  |
| X-LRQ300AL-SV2 | 35 mm/s (1.378"/s)  | 0.000061 mm/s (0.000002"/s) | 0.000061 mm/s (0.000002"/s) | 100 N (22.4 lb) |
| X-LRQ300BL-SV2 | 205 mm/s (8.071"/s) | 0.000303 mm/s (0.000012"/s) | 0.000303 mm/s (0.000012"/s) | 60 N (13.5 lb)  |
| X-LRQ450AL-SV2 | 35 mm/s (1.378"/s)  | 0.000061 mm/s (0.000002"/s) | 0.000061 mm/s (0.000002"/s) | 100 N (22.4 lb) |
| X-LRQ450BL-SV2 | 205 mm/s (8.071"/s) | 0.000303 mm/s (0.000012"/s) | 0.000303 mm/s (0.000012"/s) | 60 N (13.5 lb)  |
| X-LRQ600AL-SV2 | 35 mm/s (1.378"/s)  | 0.000061 mm/s (0.000002"/s) | 0.000061 mm/s (0.000002"/s) | 100 N (22.4 lb) |
|                | 205 mm/s            | 0.000303 mm/s               | 0.000303 mm/s               |                 |

| Part Number    | Maximum Speed | Minimum Speed | Speed Resolution | Peak Thrust    |
|----------------|---------------|---------------|------------------|----------------|
| X-LRQ600BL-SV2 | (8.071"/s)    | (0.000012"/s) | (0.000012"/s)    | 60 N (13.5 lb) |

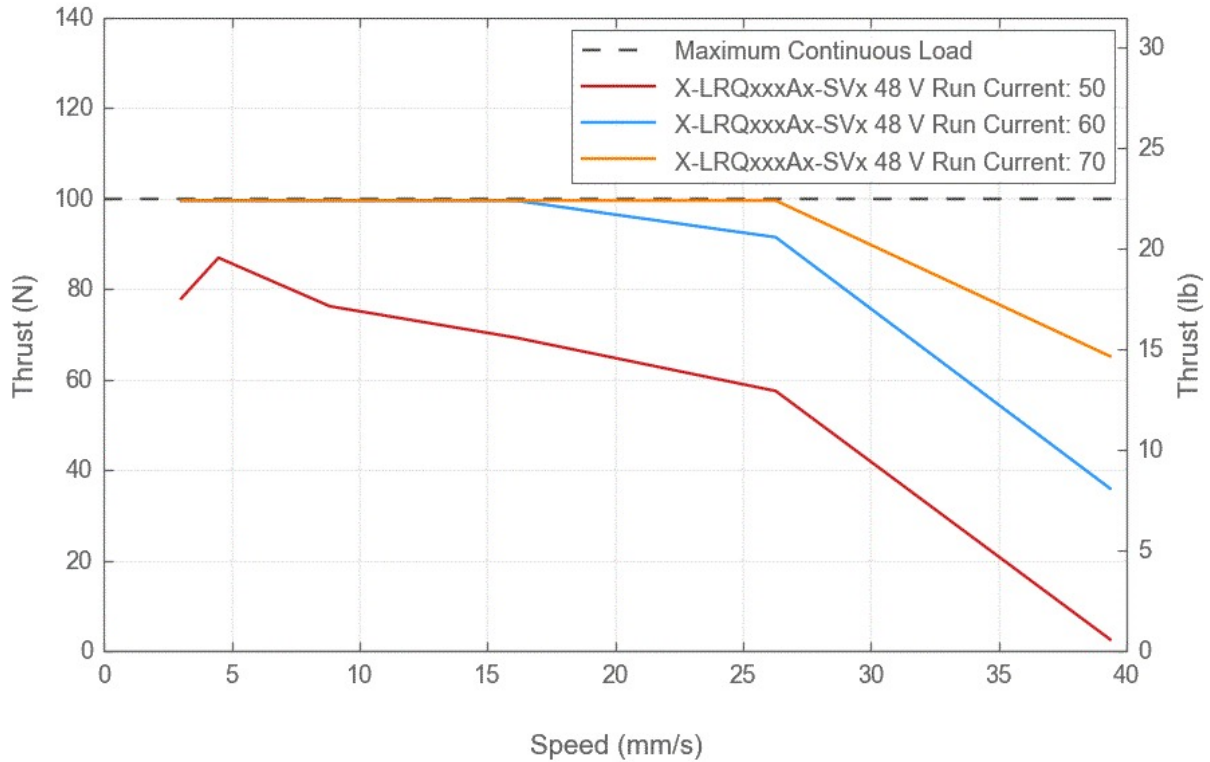
| Part Number    | Maximum Continuous Thrust | Vertical Runout          | Horizontal Runout        | Pitch                  |
|----------------|---------------------------|--------------------------|--------------------------|------------------------|
| X-LRQ075AL-SV2 | 100 N (22.4 lb)           | < 20 µm<br>(< 0.000787") | < 20 µm<br>(< 0.000787") | 0.025°<br>(0.436 mrad) |
| X-LRQ075BL-SV2 | 60 N (13.5 lb)            | < 20 µm<br>(< 0.000787") | < 20 µm<br>(< 0.000787") | 0.025°<br>(0.436 mrad) |
| X-LRQ150AL-SV2 | 100 N (22.4 lb)           | < 25 µm<br>(< 0.000984") | < 20 µm<br>(< 0.000787") | 0.03°<br>(0.523 mrad)  |
| X-LRQ150BL-SV2 | 60 N (13.5 lb)            | < 25 µm<br>(< 0.000984") | < 20 µm<br>(< 0.000787") | 0.03°<br>(0.523 mrad)  |
| X-LRQ300AL-SV2 | 100 N (22.4 lb)           | < 35 µm<br>(< 0.001378") | < 30 µm<br>(< 0.001181") | 0.034°<br>(0.593 mrad) |
| X-LRQ300BL-SV2 | 60 N (13.5 lb)            | < 35 µm<br>(< 0.001378") | < 30 µm<br>(< 0.001181") | 0.034°<br>(0.593 mrad) |
| X-LRQ450AL-SV2 | 100 N (22.4 lb)           | < 45 µm<br>(< 0.001772") | < 40 µm<br>(< 0.001575") | 0.04°<br>(0.698 mrad)  |
| X-LRQ450BL-SV2 | 60 N (13.5 lb)            | < 45 µm<br>(< 0.001772") | < 40 µm<br>(< 0.001575") | 0.04°<br>(0.698 mrad)  |
| X-LRQ600AL-SV2 | 100 N (22.4 lb)           | < 75 µm<br>(< 0.002953") | < 60 µm<br>(< 0.002362") | 0.045°<br>(0.785 mrad) |
| X-LRQ600BL-SV2 | 60 N (13.5 lb)            | < 75 µm<br>(< 0.002953") | < 60 µm<br>(< 0.002362") | 0.045°<br>(0.785 mrad) |

| Part Number    | Roll                   | Yaw                   | Linear Motion Per Motor Rev | Weight                |
|----------------|------------------------|-----------------------|-----------------------------|-----------------------|
| X-LRQ075AL-SV2 | 0.01°<br>(0.174 mrad)  | 0.02°<br>(0.349 mrad) | 1.27 mm (0.050")            | 2.27 kg<br>(5.004 lb) |
| X-LRQ075BL-SV2 | 0.01°<br>(0.174 mrad)  | 0.02°<br>(0.349 mrad) | 6.35 mm (0.250")            | 2.27 kg<br>(5.004 lb) |
| X-LRQ150AL-SV2 | 0.015°<br>(0.262 mrad) | 0.02°<br>(0.349 mrad) | 1.27 mm (0.050")            | 2.64 kg<br>(5.820 lb) |
| X-LRQ150BL-SV2 | 0.015°<br>(0.262 mrad) | 0.02°<br>(0.349 mrad) | 6.35 mm (0.250")            | 2.64 kg<br>(5.820 lb) |
| X-LRQ300AL-SV2 | 0.015°<br>(0.262 mrad) | 0.03°<br>(0.523 mrad) | 1.27 mm (0.050")            | 3.4 kg (7.496 lb)     |
| X-LRQ300BL-SV2 | 0.015°<br>(0.262 mrad) | 0.03°<br>(0.523 mrad) | 6.35 mm (0.250")            | 3.4 kg (7.496 lb)     |
| X-LRQ450AL-SV2 | 0.025°                 | 0.04°                 | 1.27 mm (0.050")            | 4.15 kg               |

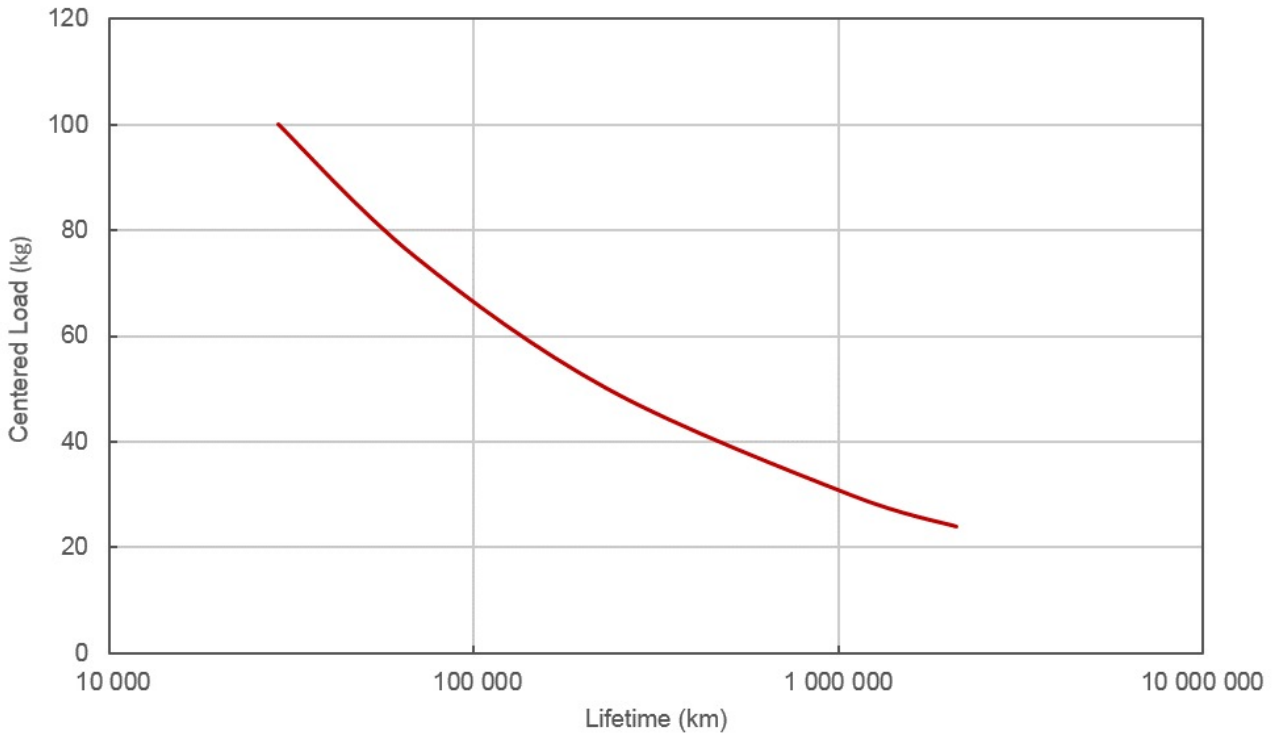
| Part Number    | Roll                   | Yaw                   | Linear Motion Per Motor Rev | Weight                 |
|----------------|------------------------|-----------------------|-----------------------------|------------------------|
|                | (0.436 mrad)           | (0.698 mrad)          |                             | (9.149 lb)             |
| X-LRQ450BL-SV2 | 0.025°<br>(0.436 mrad) | 0.04°<br>(0.698 mrad) | 6.35 mm (0.250")            | 4.15 kg<br>(9.149 lb)  |
| X-LRQ600AL-SV2 | 0.035°<br>(0.611 mrad) | 0.04°<br>(0.698 mrad) | 1.27 mm (0.050")            | 4.86 kg<br>(10.714 lb) |
| X-LRQ600BL-SV2 | 0.035°<br>(0.611 mrad) | 0.04°<br>(0.698 mrad) | 6.35 mm (0.250")            | 4.86 kg<br>(10.714 lb) |

### X-LRQ-SV2 Series Charts

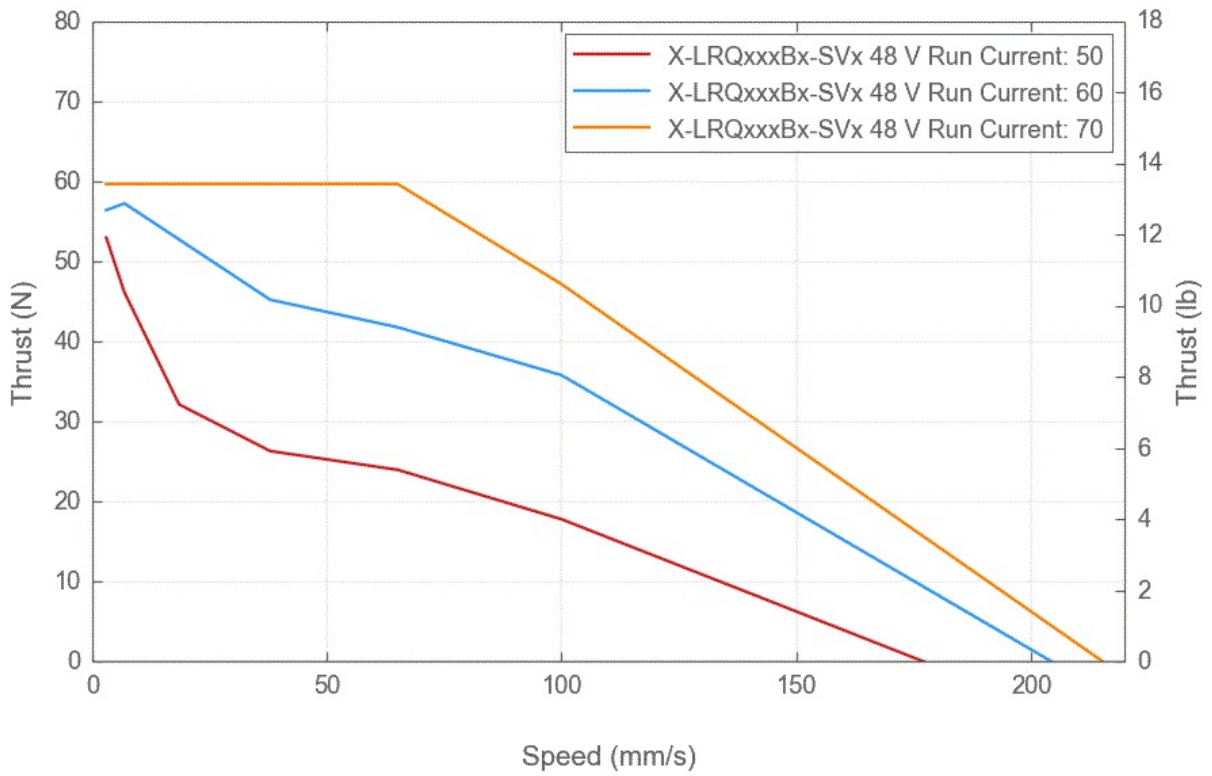
Thrust Speed Performance



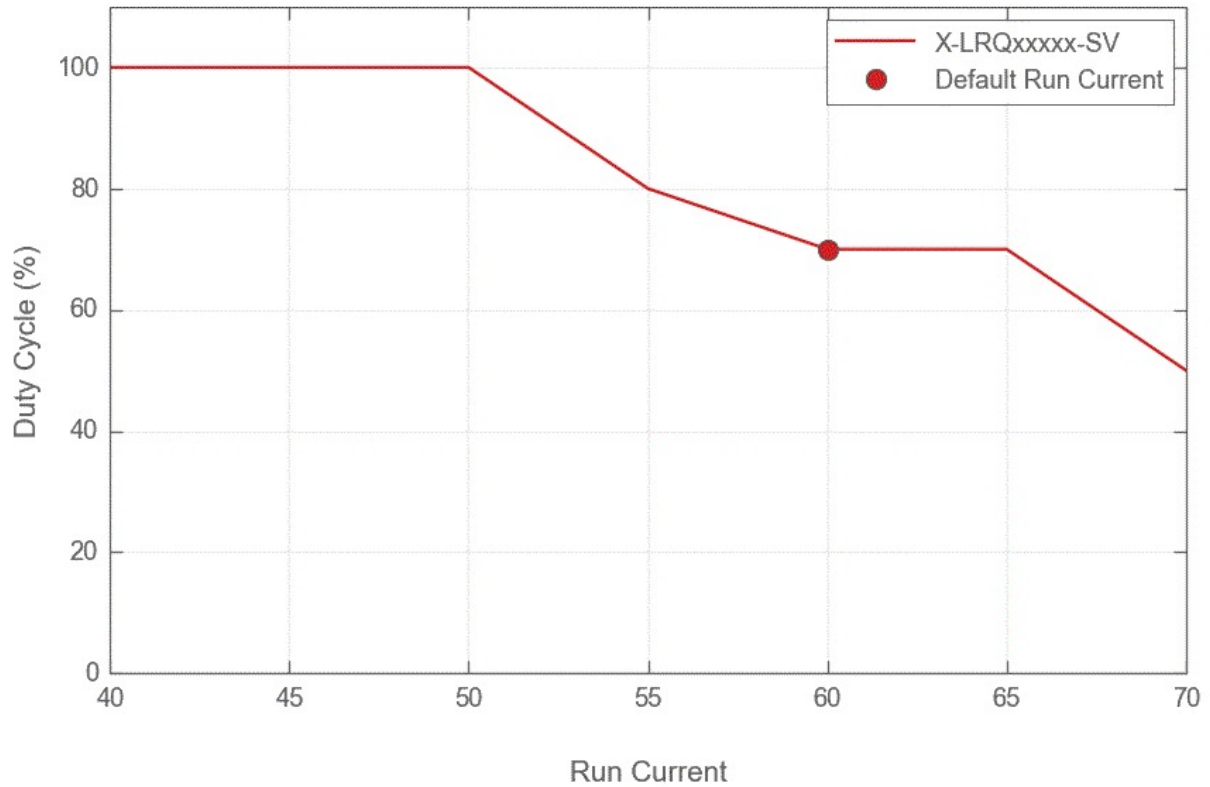
### LRQ Linear Bearing Lifetime



### Thrust Speed Performance



## Recommended Duty Cycle



## Contact

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